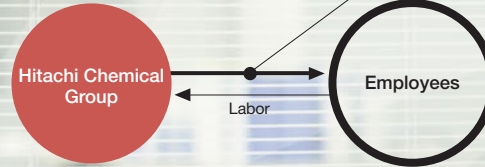


Chapter

# III

# With Employees

Employees and the Hitachi Chemical Group



**Responsibility to employees**

- Respect for human rights
- Creation of employment opportunities
- Opportunities for education
- Safe and ideal work environment

